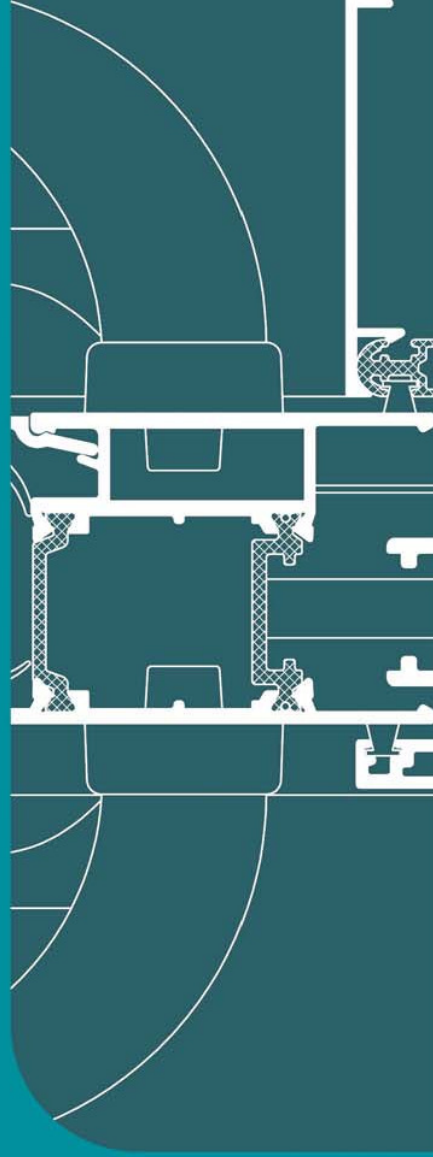


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ARCHITECTURAL ALUMINIUM SOLUTIONS



Crown Sliding Patio Door





Finishing Off

Sealing

The recommended sealant for the exterior is Low Modulus Neutral Cure Silicone Sealant. Backing foam should be used where the perimeter gap is over 5mm. Where the gap is within the 5mm range, a neat application of silicone is all that is required on the outside.

A final check of the internal and external perimeter seals should be undertaken. Any weak spots that are identified should be rectified and tooled to a high visual finish. Any excess sealant must be cleaned off of the finished surfaces using appropriate cleaner.

Cleaning After Installation

If excess sealant is to be cleaned off. Ensure that any solvent used will not damage any of the metal finishes, synthetic rubbers or plastics which may be present.

Warning

Take particular care if there is any cement or plaster on the aluminium. It is harmful to the metal finish and should be washed off while still wet. DO NOT RUB or particles of grit will permanently damage the metal or paint finish.

Routine Cleaning

No aluminium finish is "Maintenance Free" and hence should be cleaned at regular intervals. See surface treatment suppliers literature/website for cleaning and maintenance requirements.

Maintenance

Locks and rollers are sealed for life and require no special regular maintenance other than wiping the faceplate of the lock and the stainless steel track down with a damp cloth periodically. In addition, regular checks must be made to ensure that the track is not damaged or obstructed in any way. If you are unsure DO NOT operate the door and seek professional help.

Operating And Safety Instructions

In order to preserve functionality of the door, and to guarantee safety, it is imperative the directives listed below are observed.

- *The door sash must not be burdened with additional weight.*
- *Do not place any objects between the sliding pane and frame.*
- *Do not allow children to operate the door.*
- *Do not leave pane open during strong winds.*
- *Caution! A slamming pane can lead to injuries while closing. Do not grasp the door between the sliding pane and frame.*